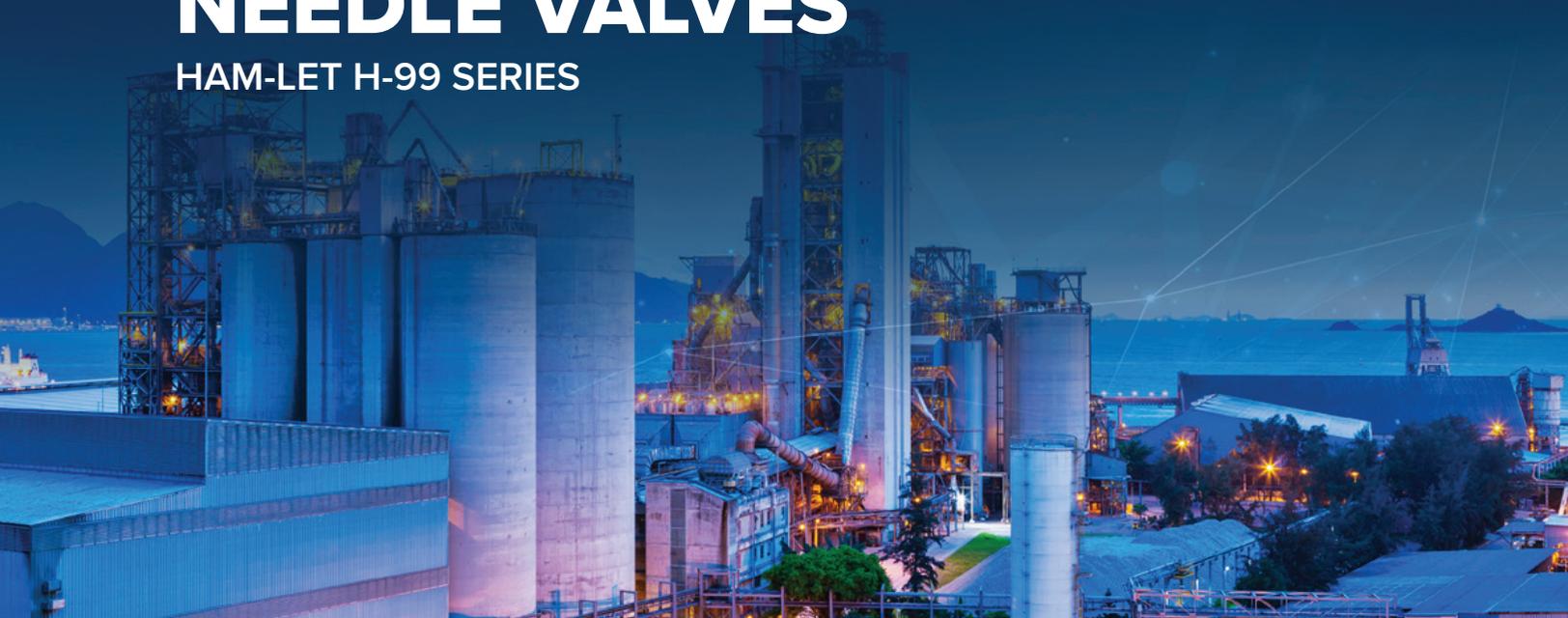




SCREWED BONNET NEEDLE VALVES

HAM-LET H-99 SERIES



- ✓ Working pressures up to 10000 psig (689 bar)
- ✓ Different stem packing seals materials: PTFE / PEEK / Grafoil
- ✓ Packing bolt enables easy mounting with the packing remaining unexposed



FEATURES

- Blowout-proof stem
- MAWP¹ up to 10,000 psi (690 bar)
- MAWT² up to 648°C (1200°F)
- End connection size range: 1/4" and 1" or 6mm to 25mm
- Available in 4 body sizes (S, M, L, XL)
- Flow Coefficient (Cv) 0 to 1.5
- Variety stem types
- Packing bolt for easy panel mounting
- No packing disassembling is required

¹Maximum Allowed Working Pressure

²Maximum Allowed Working Temperature

MATERIALS OF CONSTRUCTION

No.	Components	Qty	Material
1	Set screw	1	SST 18-8
2	Handle	1	SST 316 ASTM A-276 / A-479
3	Packing bolt	1	SST 316 ASTM A-276 / A-479
4	Locking nut	1	SST 316 ASTM A-276 / A-479
5	Panel nut	1	SST 316 ASTM A-276 / A-479
6	Stem washer ³	2	SST 316 ASTM A-276 / A-479
7	Packing	1	PTFE/PEEK/Grafoil®
8	Bonnet ³	1	SST 316 ASTM A-276 / A-479
9	Stem ³	1	SST 316 ASTM A-276 / A-479
10	Safety pin	1	SS 302/304
11	Gasket ³	1	SST 316
12	Body ^{3,4}	1	SST 316 ASTM A-479
	Lubricant		Silicone based

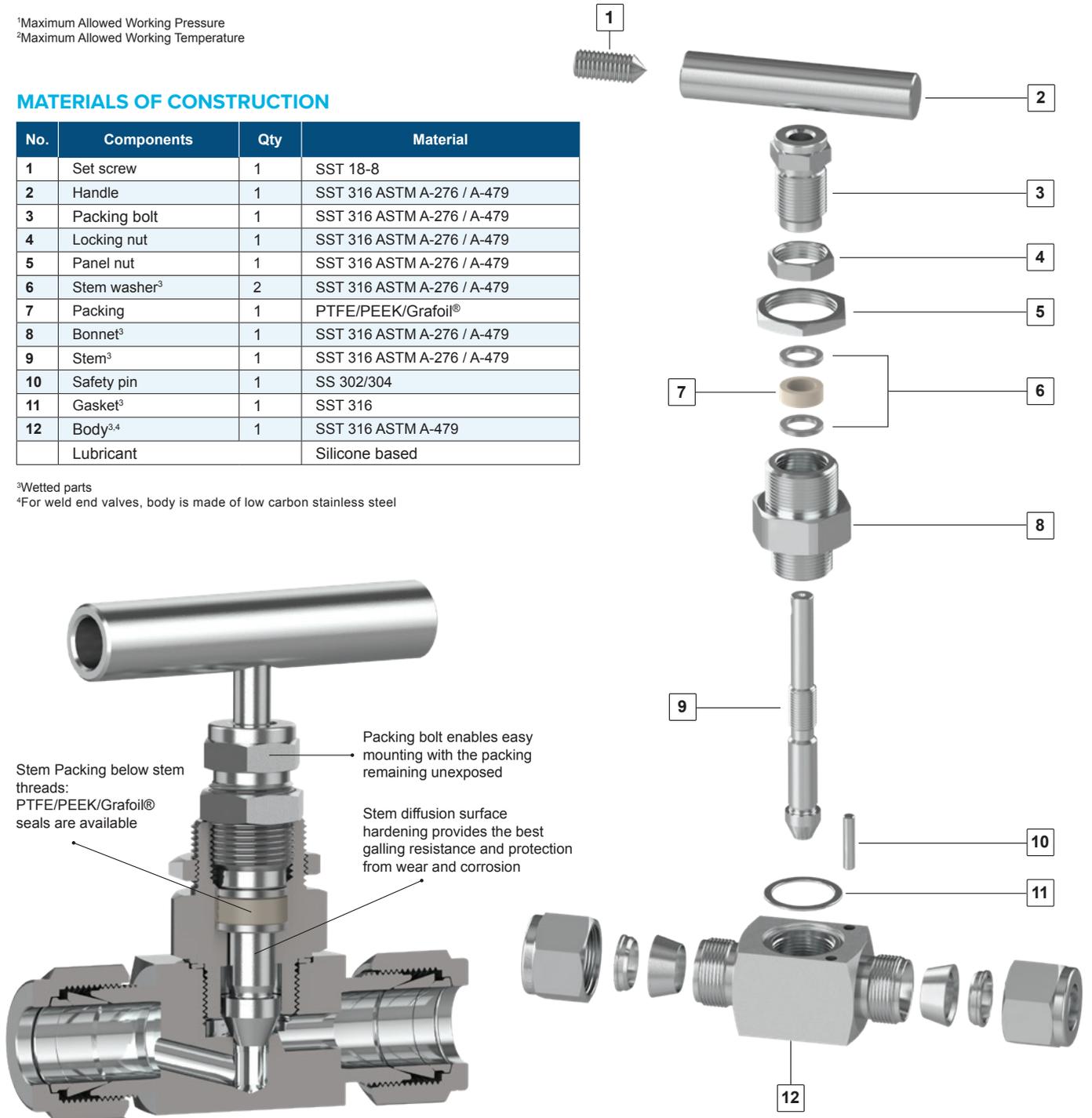
³Wetted parts

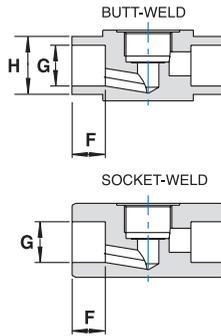
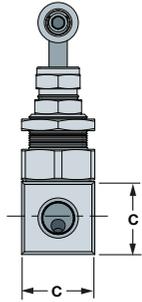
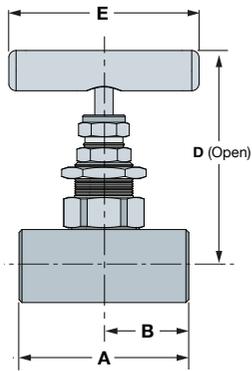
⁴For weld end valves, body is made of low carbon stainless steel

GENERAL

The H-99 Series offers a general service valve of rugged design and construction. It is available in stainless steel to suit a wide range of services. Capable of with standing high-pressure (10,000 psig max) and high temperature.

This valve is typically used in severe environments, high-pressure sampling systems, high-pressure shut-down systems and test stands.





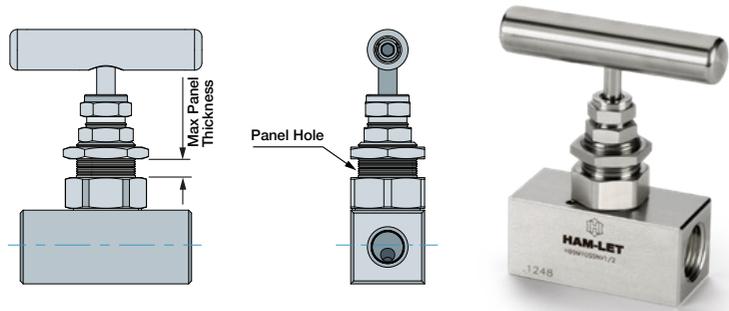
STANDARD DIMENSIONS

End		Body	Orifice		A		B		C		D		E		F		G		H														
Connection	Size	Size	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in													
Let-Lok® inch	1/4"	S	6.35	0.25	72.7	2.9	36.4	1.4	25.0	1.0	78.9	3.1	65.0	2.6	-	-	-	-	-	-													
	3/8"				72.7	2.9	36.4	1.4																									
	1/2"	M	6.35	0.25	78.3	3.1	39.2	1.5																									
	3/4"				85.3	3.4	42.7	1.7																									
Let-Lok metric	6mm	S	6.35	0.25	72.8	2.9	36.4	1.4	25.0	1.0	78.9	3.1	65.0	2.6	-	-	-	-	-	-													
	8mm				73.0	2.9	36.5	1.4																									
	10mm				73.2	2.9	36.6	1.4																									
	12mm				78.2	3.1	39.1	1.5																									
	14mm				78.2	3.1	39.1	1.5																									
Female thread (NPT/ISO)	1/8"	S	6.35	0.25	58.0	2.3	29.0	1.1	25.0	1.0	78.9	3.1	65.0	2.6	-	-	-	-	-	-													
	1/4"																																
	3/8"																																
	1/2"	M	6.35	0.25	65.0	2.6	32.5	1.3	30.0	1.2	81.4	3.2	80.0	3.2																			
	3/4"																				L	9.50	0.375	70.0	2.8	35.0	1.4	35.0	1.4	92.5	3.6	80.0	3.2
	1"																																
Tube socket weld inch	1/4"	S	6.35	0.25	58.0	2.3	29.0	1.1	25.0	1.0	78.9	3.1	65.0	2.6	6.4	0.25	6.5	0.26	-	-													
	3/8"														9.7	0.38	9.7	0.38															
	1/2"	12.7	0.50	12.9	0.51																												
	3/4"	M	6.35	0.25	65.0	2.6	32.5	1.3	30.0	1.2	81.4	3.2	80.0	3.2	14.2	0.56	19.2	0.76															
	1"														L	9.50	0.375	70.0			2.8	35.0	1.4	35.0	1.4	92.5	3.6	80.0	3.2	19.2	0.76	25.6	1.01
Tube socket weld metric	6mm	S	6.35	0.25	58.0	2.3	29.0	1.1	25.0	1.0	78.9	3.1	60.0	2.6	6.0	0.24	6.2	0.24	-	-													
	8mm														7.9	0.31	8.2	0.32															
	10mm														12.7	0.50	10.2	0.40															
	12mm														12.7	0.50	12.2	0.48															
	14mm														S	6.35	0.25	58.0			2.3	29.0	1.1	25.0	1.0	78.9	3.1	65.0	2.6	14.2	0.50	14.1	0.50
	25mm																													L	9.50	0.375	70.0
Pipe socket weld	1/8"	S	6.35	0.25	58.0	2.3	29.0	1.1	25.0	1.0	78.9	3.1	60.0	2.6	9.0	0.35	10.8	0.43	-	-													
	1/4"														14.0	0.55	14.0	0.55															
	3/8"														14.0	0.55	17.5	0.69															
	1/2"	M	6.35	0.25	65.0	2.6	32.5	1.3	30.0	1.2	81.4	3.2	80.0	3.2	16.5	0.65	22.0	0.87															
	3/4"														L	9.50	0.375	70.0			2.8	35.0	1.4	35.0	1.4	92.5	3.6	80.0	3.2	18.0	0.71	27.5	1.08
	1"																													XL	9.50	0.375	80.0
Tube butt weld inch	1/4"	S	6.35	0.25	58.0	2.3	29.0	1.1	25.0	1.0	78.9	3.1	60.0	2.6	6.4	0.25	3.1	0.12	6.4	0.25													
	3/8"														6.0	0.24	6.2	0.24	9.5	0.37													
	1/2"	6.0	0.24	8.5	0.33	12.7	0.50																										
	3/4"	M	6.35	0.25	65.0	2.6	32.5	1.3	30.0	1.2	81.4	3.2	80.0	3.2	8.0	0.31	13.5	0.53	19.1	0.75													
	1"														L	9.50	0.375	70.0	2.8	35.0	1.4	35.0	1.4	92.5	3.6	80.0	3.2	10.0	0.39	19.3	0.76	25.4	1.00
Tube butt weld metric	6mm	S	6.35	0.25	58.0	2.3	29.0	1.1	25.0	1.0	78.9	3.1	60.0	2.6	6.0	0.24	3.1	0.12	6.0	0.24													
	8mm														7.9	0.31	4.8	0.19	8.0	0.31													
	10mm														6.0	0.24	6.7	0.26	10.0	0.39													
	12mm														6.0	0.24	7.8	0.31	12.0	0.47													
	14mm														S	6.35	0.25	58.0	2.3	29.0	1.1	25.0	1.0	78.9	3.1	65.0	2.6	6.0	0.2	11.0	0.4	14.0	0.55
	25mm																											L	9.50	0.375	70.0	2.8	35.0
Pipe (S40) butt weld	1/8"	S	6.35	0.25	58.0	2.3	29.0	1.1	25.0	1.0	78.9	3.1	60.0	2.6	6.0	0.24	7.1	0.28	10.5	0.41													
	1/4"																9.2	0.36	13.7	0.54													
	3/8"																12.5	0.49	17.1	0.67													
	1/2"	M	6.35	0.25	65.0	2.6	32.5	1.3	30.0	1.2	81.4	3.2	80.0	3.2	8.0	0.31	15.8	0.62	21.3	0.84													
	3/4"														L	9.50	0.375	70.0	2.8	35.0	1.4	35.0	1.4	92.5	3.6	80.0	3.2	10.0	0.39	21.0	0.83	26.7	1.05
	1"																											XL	9.50	0.375	80.0	3.1	40.0
Male thread to female thread (NPT/ISO)	1/4"	S	6.35	0.25	60.0	2.4	29.0	1.1	25.0	1.0	78.9	3.1	60.0	2.6	-	-	-	-	-	-													
	3/8"																																
	1/2"	M	6.35	0.25	70.0	2.8	32.5	1.3	30.0	1.2	81.4	3.2	80.0	3.2																			
	3/4"																				L	9.50	0.375	75.0	3.0	35.0	1.4	35.0	1.4	92.5	3.6	80.0	3.2
1"	XL	9.50	0.375	85.0	3.3	40.0	1.6	45.0	1.8	99.6	3.9	80.0	3.2																				

Body Dimensions: S - 25mm / M - 30mm / L - 35mm / XL - 45mm

Dimensions are for reference only and are subject to change. Face to face dimensions for LET-LOK end connections (dimensions A and B) are finger tight.

**SCREWED-BONNET NEEDLE VALVE
FOR EASY MOUNTING
H-99 SERIES**



MOUNTING CONFIGURATION DIMENSIONS

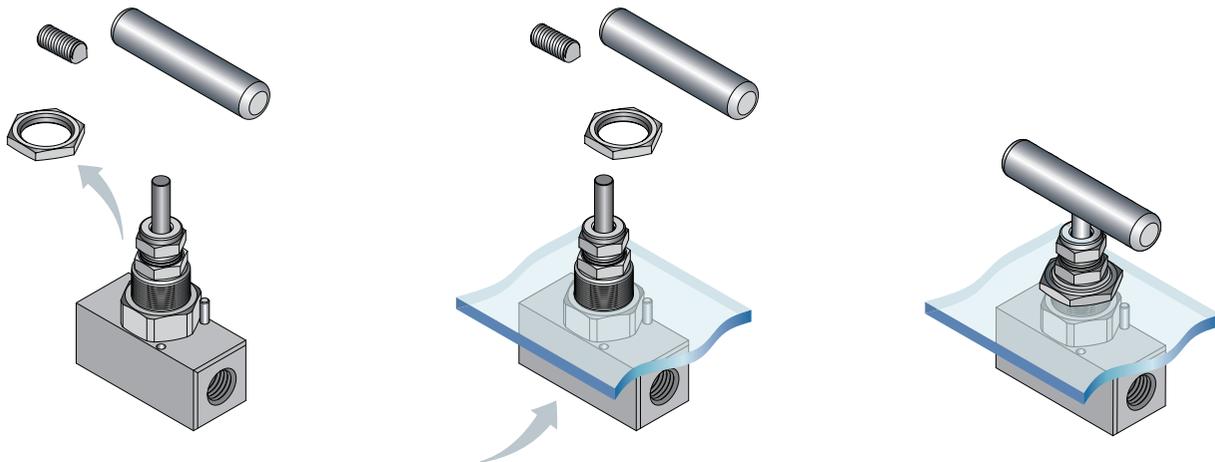
End		Body	Panel Hole		Max Panel Thickness						
Connection	Size	Size	mm	in	mm	in					
Let-Lok inch	1/4"	S	22.0	0.87	6.35	0.25					
	3/8"										
	1/2"										
	3/4"										
Let-Lok metric	6mm	S	22.0	0.87	6.35	0.25					
	8mm										
	10mm										
	12mm										
	25mm										
Female thread (NPT/ISO)	1/8"	S	22.0	0.87	6.35	0.25					
	1/4"										
	3/8"										
	1/2"						M	25.0	0.98	6.35	0.25
	3/4"						L	27.0	1.06	6.35	0.25
Tube socket weld inch	1/4"	S	22.0	0.87	6.35	0.25					
	3/8"										
	1/2"										
	3/4"						M	25.0	0.98	6.35	0.25
	1"						L	27.0	1.06	6.35	0.25
Tube socket weld metric	6mm	S	22.0	0.87	6.35	0.25					
	8mm										
	10mm										
	12mm										
	25mm						L	25.0	0.98	6.35	0.25

Body Dimensions: S - 25mm / M - 30mm / L - 35mm / XL - 45mm.

MOUNTING CONFIGURATION DIMENSIONS

End		Body	Panel Hole		Max Panel Thickness						
Connection	Size	Size	mm	in	mm	in					
Pipe socket weld	1/8"	S	22.0	0.87	6.35	0.25					
	1/4"										
	3/8"										
	1/2"						M	25.0	0.98	6.35	0.25
	3/4"						L	27.0	1.06	6.35	0.25
Tube butt weld inch	1/4"	S	22.0	0.87	6.35	0.25					
	3/8"										
	1/2"										
	3/4"						M	25.0	0.98	6.35	0.25
	1"						L	27.0	1.06	6.35	0.25
Tube butt weld metric	6mm	S	22.0	0.87	6.35	0.25					
	8mm										
	10mm										
	12mm										
	25mm						L	25.0	0.98	6.35	0.25
Pipe (S40) butt weld	1/8"	S	22.0	0.87	6.35	0.25					
	1/4"										
	3/8"										
	1/2"						M	25.0	0.98	6.35	0.25
	3/4"						L	27.0	1.06	6.35	0.25
Male thread to female thread (NPT/ISO)	1/4"	S	22.0	0.87	6.35	0.25					
	3/8"										
	1/2"						M	25.0	0.98	6.35	0.25
	3/4"						L	27.0	1.06	6.35	0.25
	1"						XL	27.0	1.06	6.35	0.25

EASY MOUNTING PROCEDURE



1. Disassemble the handle, using an appropriate hex key. Take off the panel nut.

2. Insert the valve into the panel hole and reassemble the panel nut. Firmly tighten the nut.

3. Reassemble the handle. Firmly tighten the hex screw.

CLEANING & PACKAGING

Every H-99 Series Needle Valve is cleaned in accordance with Standard Cleaning and Packaging (procedure 8184).

Oxygen Clean & Lubricant-Free Cleaning and packaging, in accordance with Special Cleaning and Packaging (procedure 8185), is available as an option.

⚠ Lubricant-free cleaned valves have significantly higher actuation torque.

TESTING

The H-99 Series Needle Valve design has been tested for proof and burst.

Every H-99 Needle Valve is factory tested with nitrogen at 1,000 psi (69 bar) for leakage through the packing and seat.

The maximum allowable leakage across the seat is 0.1 std cc/min. No detectable leakage is allowed during shell test.

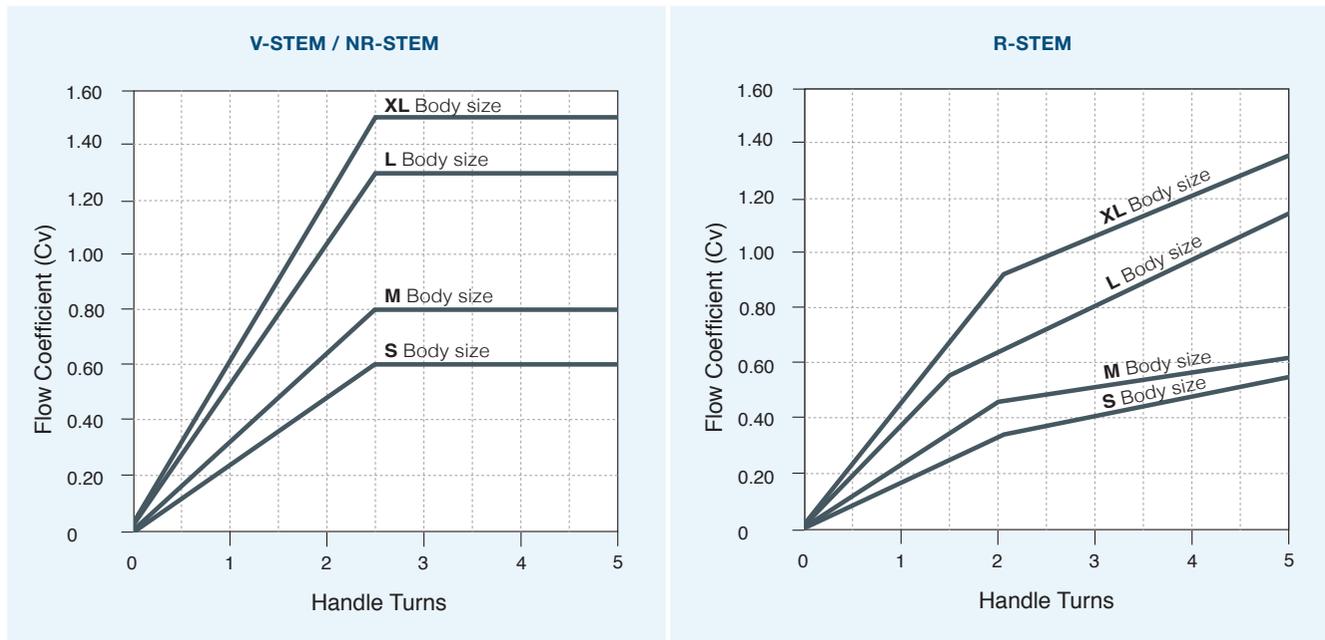
PACKING ADJUSTMENT

Due to the varied service applications of the valve, packing adjustment may be occasionally necessary.

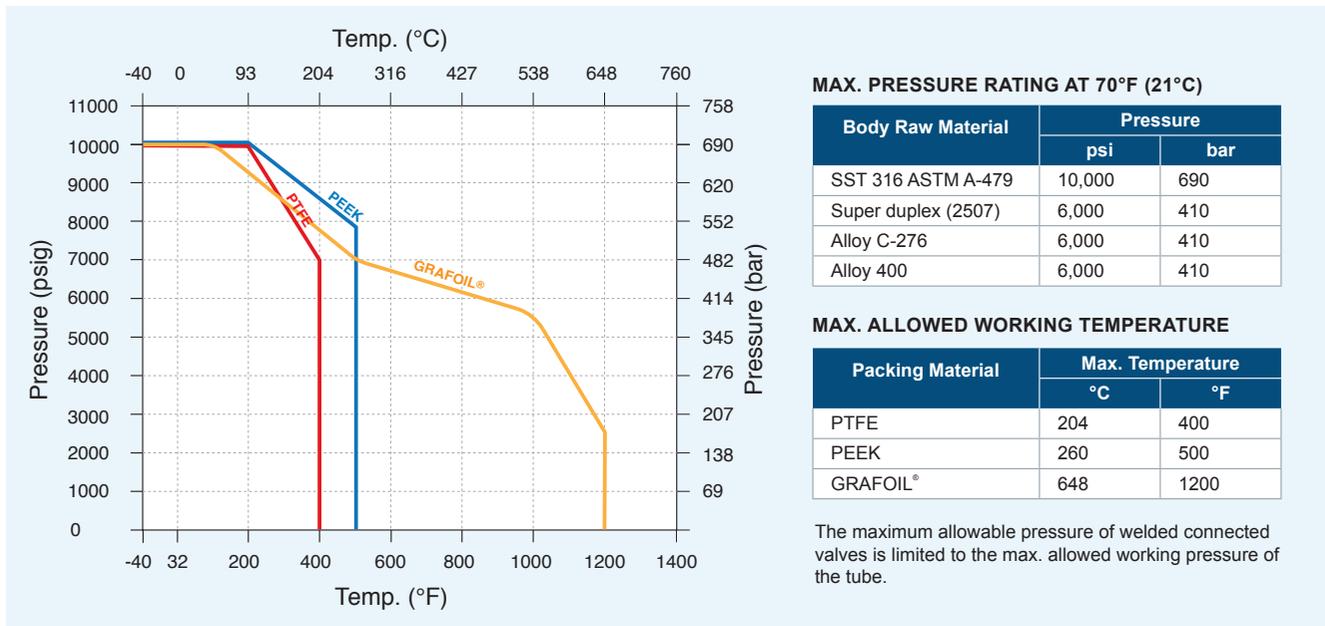
Valve packing is factory preadjusted to 1000 psig service.

⚠ Initial packing adjustment is recommended after installation and prior to start-up.

FLOW DATA AT 100F (37C)



PRESSURE TEMPERATURE RATING THREADED & WELD CONNECTION



Note: For lower temperature applications please contact your local representative.
Grafoil - TM GrafTech International Holdings, Inc.

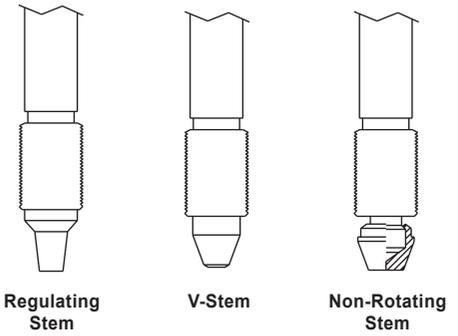
ALTERNATIVE STEMS

Our Needle Valves are available with a choice of stem-tip options to allow greater flexibility.

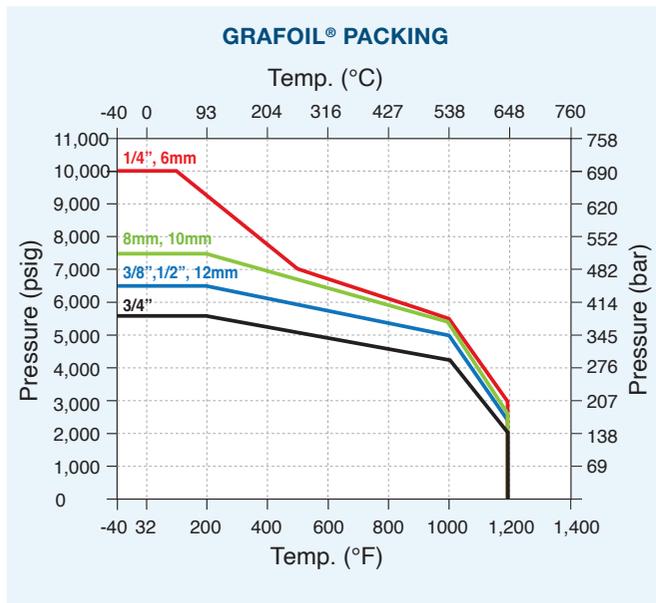
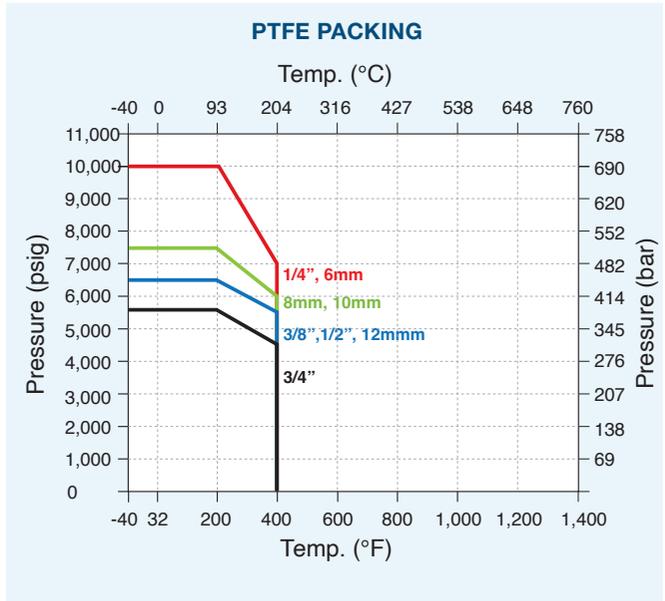
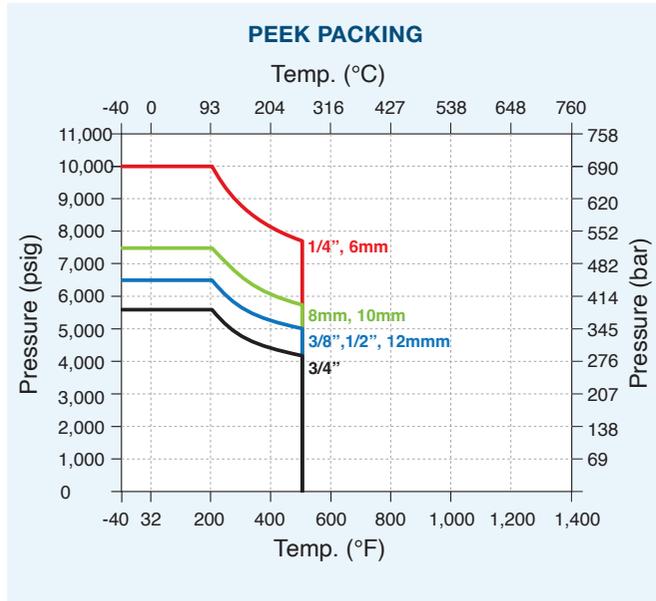
V-Stem: Standard stem tip used for the on/off operation in general-purpose liquids and gas service

R- Regulating: Used where some degree of flow control is required

NR- Non-Rotating: Typically used in high-cycle applications to extend valve life and prevent stem rotation inside the body tip; a suitable selection for gaseous high-pressure applications



PRESSURE TEMPERATURE RATING LET-LOK CONNECTION



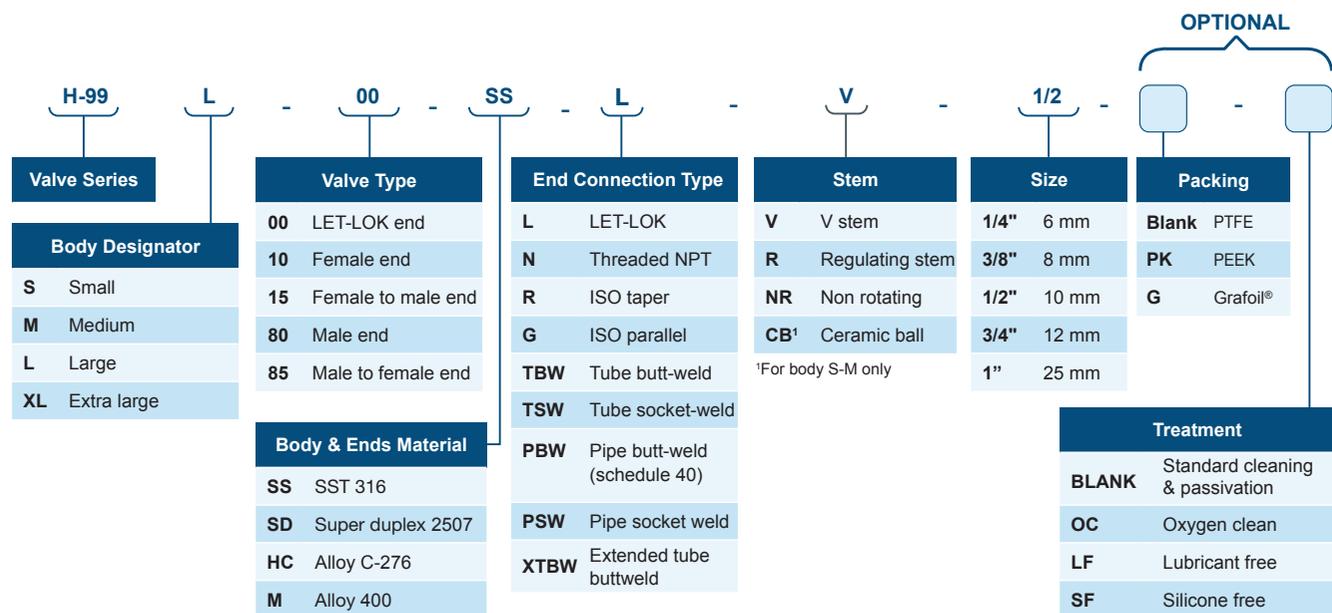
MAX. PRESSURE RATING AT 70°F (21°C)

Pressure per LET-LOK® Size			
in	Pressure	mm	Pressure
1/4"	10,000 psi	6	10000 psi
3/8"	6,500 psi	8	7500 psi
1/2"	6,500 psi	10	7500 psi
3/4"	5,650 psi	12	6500 psi
1"	4,000 psi	25	4700 psi

NOTE: The maximum allowed working pressure that is marked on the valve may be limited according to the pressure limitations that are recommended by the tubing/piping standards (Reference: Let-Lok tube fittings General Information).

NOTE: Valves with Let-Lok ends, are always made of bar stock body. For lower temperature applications please contact your local representative.

ORDERING INFORMATION H-99 SERIES



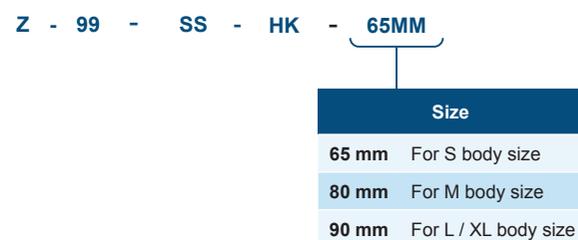
SEAL KIT

Included: Packing & Label



Grafoil - TM GrafTech International Holdings, Inc.

HANDLE KIT



Warning!

The system designer and user have the sole responsibility for selecting products suitable for their special application requirements, ensuring their safe and trouble-free installation, operation, and maintenance. Application details, material compatibility and product ratings should all be considered for each selected product. Improper selection, installation or use of products can cause property damage or personal injury.

